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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/554,051	11/06/2006	Volker Krink	P70917US0	8301	
136 JACOBSON H	7590 11/29/200 OLMAN PLLC	7	EXAMINER		
400 SEVENTH STREET N.W.			PASCHALL, MARK H		
SUITE 600 WASHINGTO	N, DC 20004		ART UNIT	PAPER NUMBER	
,			3742		
			MAIL DATE	DELIVERY MODE	
			11/29/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)					
•	10/554,051	KRINK ET AL.					
Office Action Summary	Examiner	Art Unit					
•	Mark H. Paschall	3742					
The MAILING DATE of this communication app			·				
Period for Reply		,					
A SHORTENED STATUTORY PERIOD FOR REPL' WHICHEVER IS LONGER, FROM THE MAILING D Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUN 36(a). In no event, however, may will apply and will expire SIX (6) MG e, cause the application to become	IICATION. a reply be timely filed DNTHS from the mailing date of this communi ABANDONED (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on	<u>_</u> .						
2a) This action is FINAL 2b) ☐ This							
3) Since this application is in condition for allowa	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under E	Ex parte Quayle, 1935 C	D. 11, 453 O.G. 213.					
Disposition of Claims	•						
4) Claim(s) 1-14 is/are pending in the application							
4a) Of the above claim(s) is/are withdrawn from consideration.							
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>1-14</u> is/are rejected.	6)⊠ Claim(s) <u>1-14</u> is/are rejected.						
7) Claim(s) is/are objected to.	•						
8) Claim(s) are subject to restriction and/o	r election requirement.		,				
Application Papers							
9)☐ The specification is objected to by the Examine	er.						
10) ☐ The drawing(s) filed on is/are: a) ☐ acc	epted or b) objected t	o by the Examiner.					
Applicant may not request that any objection to the	drawing(s) be held in abey	ance. See 37 CFR 1.85(a).					
Replacement drawing sheet(s) including the correct	tion is required if the drawir	g(s) is objected to. See 37 CFR 1.1	l21(d).				
11) The oath or declaration is objected to by the Ex	caminer. Note the attach	ed Office Action or form PTO-15	52 .				
Priority under 35 U.S.C. § 119							
12)⊠ Acknowledgment is made of a claim for foreign a)⊠ All b)□ Some * c)□ None of:	priority under 35 U.S.C.	§ 119(a)-(d) or (f).					
 Certified copies of the priority document 	s have been received.	•					
Certified copies of the priority document	s have been received in	Application No					
3. Copies of the certified copies of the prio		n received in this National Stage	е				
application from the International Bureau		at manaitive d					
* See the attached detailed Office action for a list	or the certified copies no	ot received.					
All and the second of the seco		•					
Attachment(s) 1) Notice of References Cited (PTO-892)	4) 🗌 Interview	Summary (PTO-413)					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper N	o(s)/Mail Date					
3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 11-15-2006.	5)	f Informal Patent Application					
C. Delectional Trademode Office							

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DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

Claims 1-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 0,194,634. EP teaches a plasma arc torch nozzle 18 which has a thin coating of a nitride on nozzle portions, as claimed to reduce erosion of the nozzle. It is obvious that the nitriding process to coat the nozzle, copper, are micro particles which are embedded in the copper, since nitriding is a process which injects particles into the substrate. Use of a particular particle size as set froth in the dependent claims is considered a choice well within the skill level of the artisan, dependent on undisclosed parameters such as power levels and gases used in the torch operation. As per claim 12 the nozzle is

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copper. AS per claim 15 is also an obvious choice to clean the nozzle and shape it to the desired shape, such steps conventional in the machining art of metal coating.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Augeraud et al, Marantz et al and Yoshimitsu et al are cited for teaching coating of plasma torch components with protective layers such as oxides and dielectrics, to enhance the erosion prevention of such components.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Mark H. Paschall whose telephone number is 571 272-4784. The examiner can normally be reached on 7am - 3pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Robin Evans can be reached on 571-272-4777. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Mark H Paschall Primary Examiner Art Unit 3742

Mp